

Date: Monday, 12/5/2005 9:26:17 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 25104			Part Number	: D26905		
Estimate Number	: 10942			Drawing Number	: D2690 REV. B2		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 12/5/2005 S.O. No. : N/A			Drawing Revision	: B2		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: 12/5/2005 Type : SMALL /MED FAB			Due Date	: 12/15/2005 Qty: 65 Um: Each		
Previous Run	: 24959						
Written By	: See Comment below						
Checked & Approved By	: See Comment below						
Comment	: Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	CBL460	Loop Sleeve		
				
<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 130.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M18473				
				
		<i>SAD 12/12/05 / 67</i>		
2.0	CBL1240	Cable		
				
<b>Comment:</b> Qty.: 0.6250 f(s)/Unit Total : 40.6250 f(s) Cable Pick: Qty Part Number Description Batch 7.5" CBL-1240 Cable M17793				
				
		<i>(SAB) 12/12/05 / 67</i>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
				
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690				
		<i>SAD 12/12/05 / 67</i>		
4.0	QC5	INSPECT WORK TO CURRENT STEP		
				
<b>Comment:</b> INSPECT WORK TO CURRENT STEP				
				
		<i>QC5-12-13</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
				
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: S2				
				
		<i>10051214 (67)</i>		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 05/12/15  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Section B	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/5/2005 9:26:20 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 25104

Part Number: D26905

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

5/5/15 12/15 (67)

5/5/15 12/15 (67)

Job Completion



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

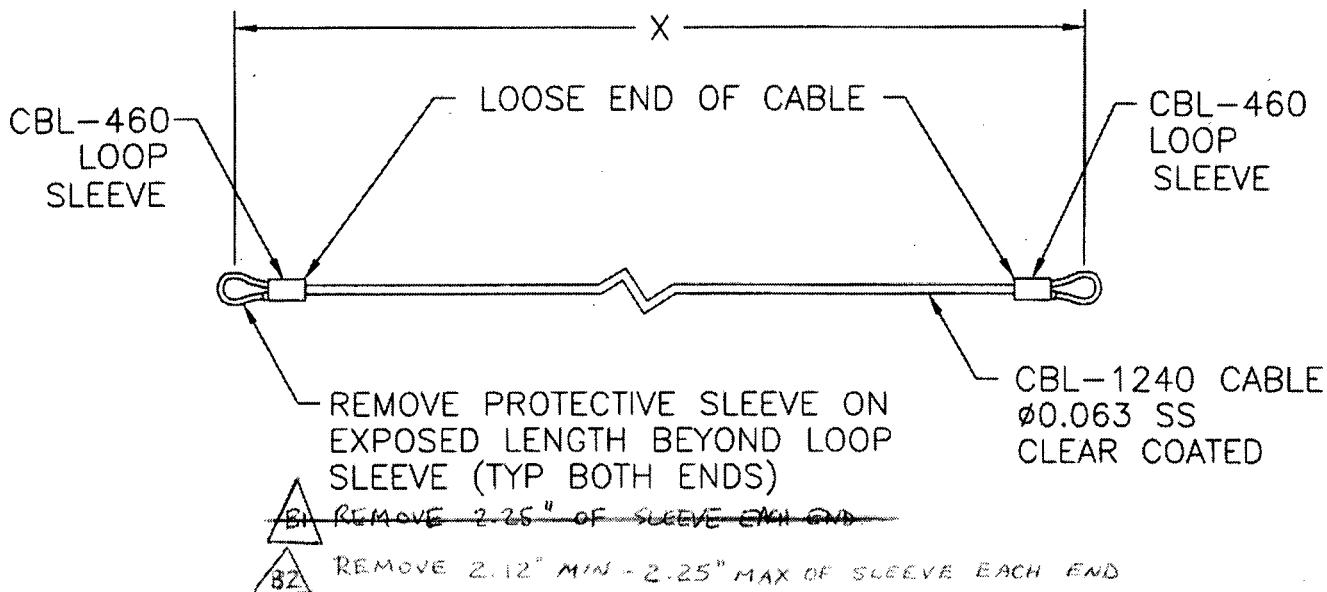
**DART**

DESIGN <i>MDY</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MDY</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

A	97.07.03	NEW ISSUE
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH
B1	<del>41 CP 01.08.20</del>	ADD NOTE TO REMOVE 2.25" OF SLEEVE
B2	<del>41 CP 04.06.24</del>	ADDED TOLERANCE

**RELEASED**  
971003 KE  
TSR A374

D2690-XX = LENGTH IN INCHES

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.  
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH  
SLEEVE AT END OF LOOSE END OF CABLE WITH  
CBL-705 CRIMPING TOOL.  
\*ADDITIONAL LENGTH MAY BE NECESSARY IN  
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER  
ASSEMBLY WITH ATTACHING PARTS.

DEO's